

Chemical functionalization of nanoparticles

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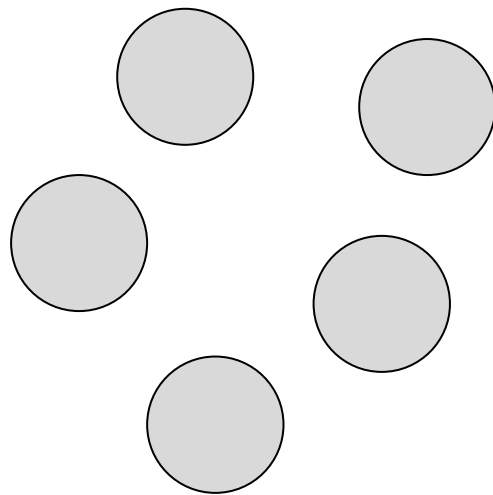
Objectives

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- Nanotechnology: chemical functionalization of nanoparticles
 - Development of nanotechnology-based organic coating to enhance anticorrosion properties: incorporation of nanoparticles in organic coatings
 - Characterization techniques of nanoparticle surface

- **Nanotechnology:** study of materials in nanometric scale (nanoparticles, nanolayers, nanocoatings) – 1 nm to 100 nm
- **Advances in this area of science:** novel phenomena (physical, chemical and biological) materials when its take on the nanoscale
- **Chemical functionalization of nanoparticles:** modification of nanoparticle surface to apply in different areas: biological, medical, engineering, etc.

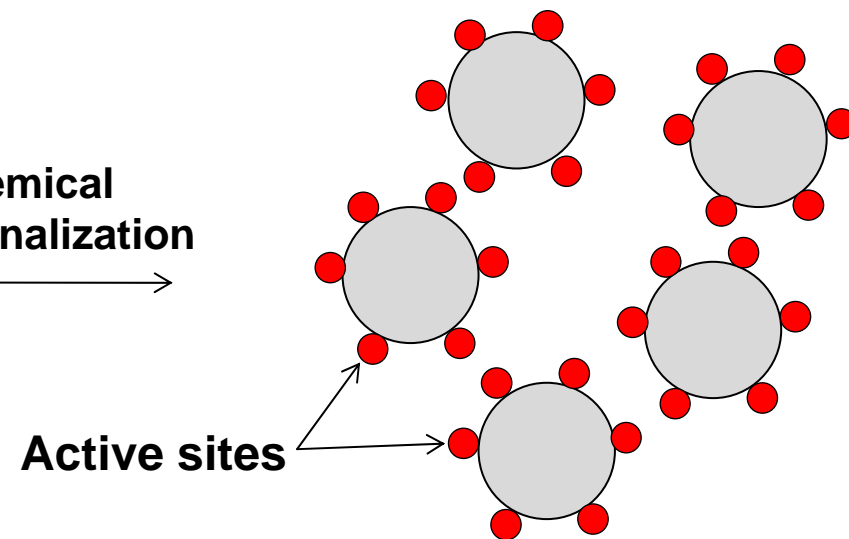
What's chemical functionalization of nanoparticle ?

Chemical modification of nanoparticle surface



Nanoparticle

Chemical
functionalization
→



Nanoparticles functionalized

Hydrophilic, hydrophobic,
conductive, **anticorrosive**

Development of nanotechnology-based organic coating to enhance anticorrosion properties (incorporation of nanoparticles)

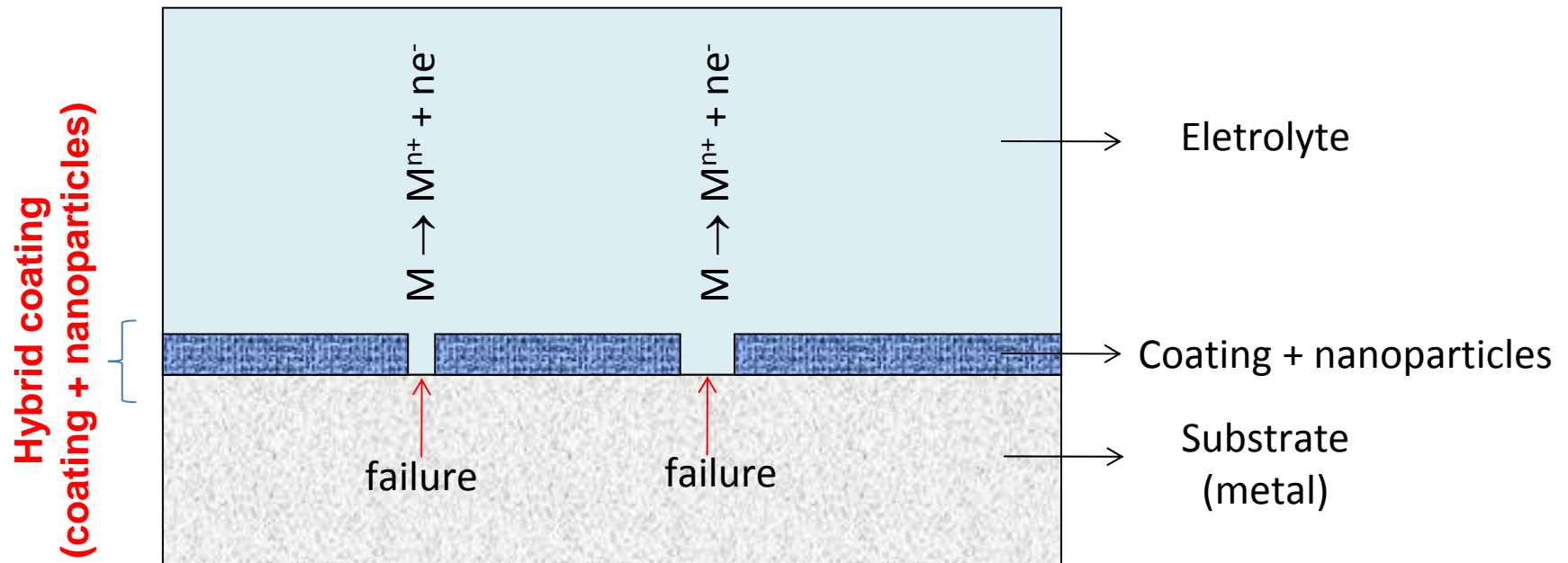
- **Corrosion:** protection of metal structures from corrosion by organic coatings is a well know practice;
- **Commercial problems:** High toxicity of some components of the coating
- With the quest for new **developed coating** systems with low toxicity and high performance



Incorporation in the coating

Nanoparticles chemically functionalized

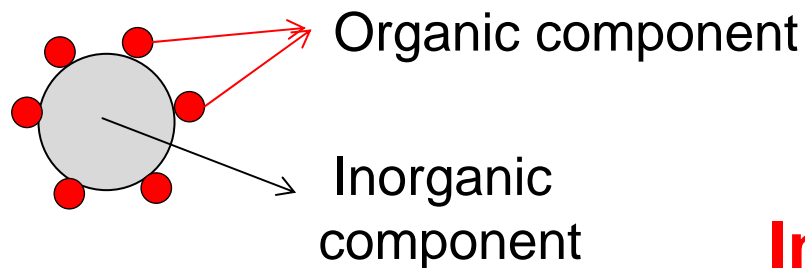
Nanotechnology and anti-corrosion systems



- The improvement in the properties of the nanocoatings is attributed to their nanoparticles functionalized ;
- Nanomaterials mostly used in coating system: SiO_2 , TiO_2 , ZnO , Al_2O_3 , Fe_2O_3 , nano-aluminum, nano-titanium

Multi-functional **hybrid coatings (inorganic and organic components)** for scratch and corrosion resistance:

- the **inorganic components (nanoparticle)** contribute to **increased the scratch and adhesion resistance** on metallic substrate;
- the **organic component (active site)** increase the density and **flexibility of the coating**, and enhance functional compatibility with organic paint systems



Improve coating's performance

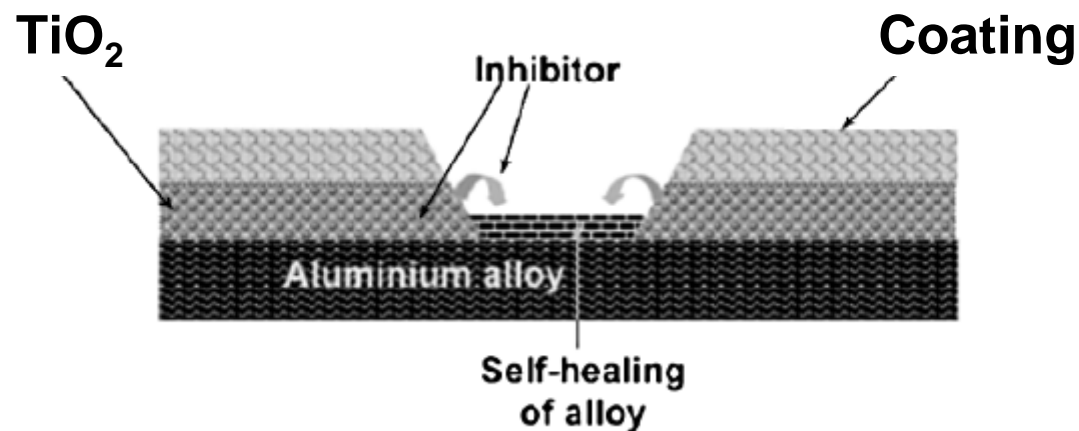
- **To improve UV-Blocking Coatings**

- Inorganic nanoparticles, as alternative to UV-blockers in coating applications
- Nano-ZnO, nano-TiO₂, nano-CeO₂ : **excellent photo- and thermal stability**
- **Example:** transparent ZnO/epoxy nanocomposite coating via in situ polymerization. Optical properties of the nanocomposite coating depends on ZnO particle size

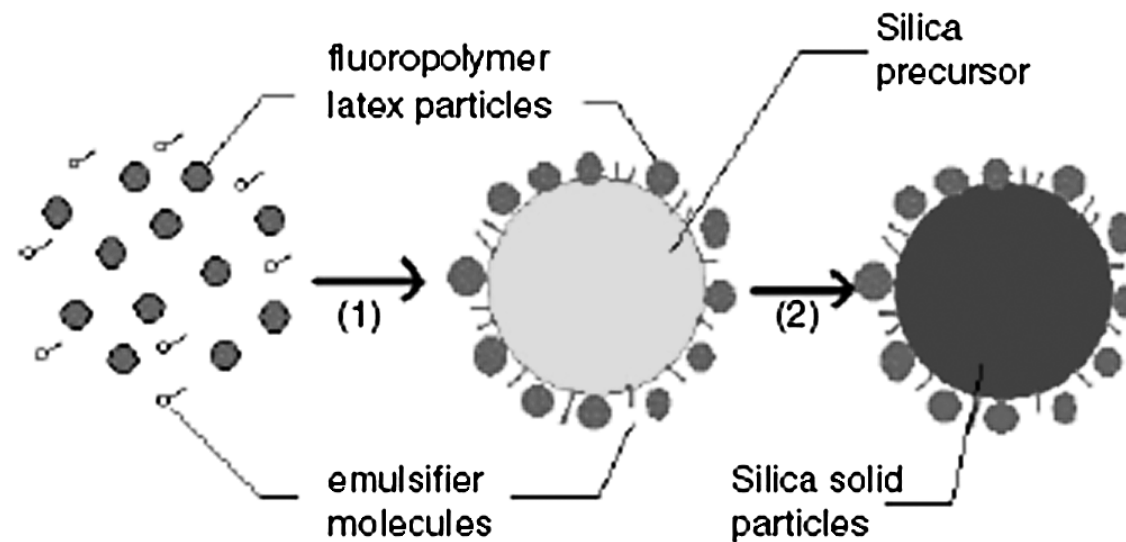
- **To develop anti-scratch and anti-abrasion coatings**

- Nano-SiO₂, nano-Al₂O₃, nano-ZrO₂ : improve the mechanical properties, increase the macro hardness, scratch resistance

- **To develop anticorrosive coatings**
- Development of nanoporous reservoir for storing of corrosion inhibitors on the metal/coating interface (nanoporous **TiO₂ interlayer** prepared on the aluminum alloy surface).



- To develop Super-Hydrophobic coatings
- Continuous demand for water-repellent or hydrophobic coatings in industry

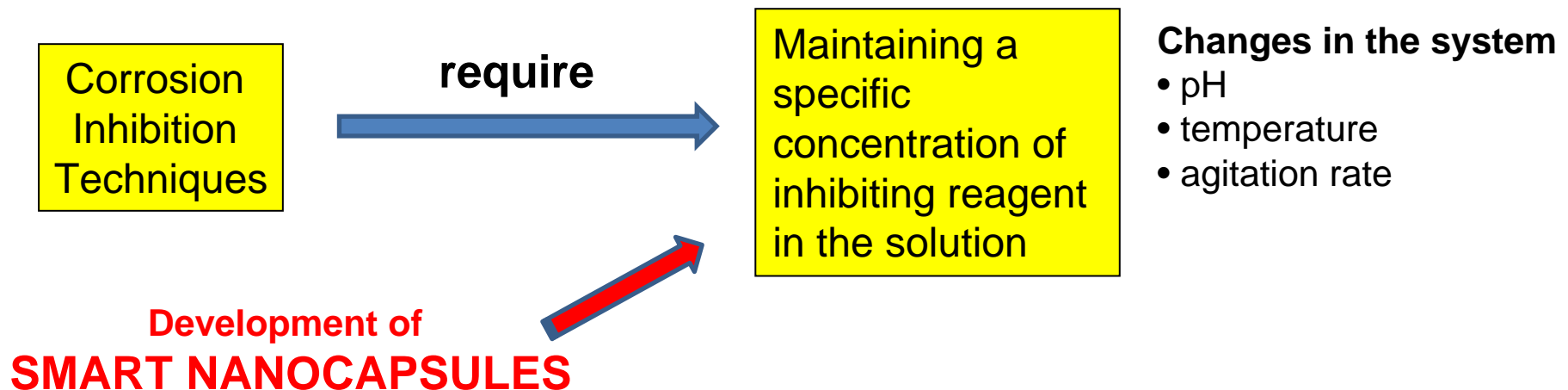


Nanotechnology application for corrosion problems

- To develop **SMART NANOCAPSULES** containing inhibitors for corrosion protection
- Corrosion inhibitors are used extensively to prevent corrosion such as **azoles group, amines** and **amino acids**

Example: **benzotriazole** (BTA) is one of the most effective inhibitors for corrosion of copper and its alloys

- Copper surface is covered by a film identified as [Cu(I)BTA] complex



Nanosilica applications for corrosion problems

Multi-functional hybrid coating for scratch and corrosion resistance

- silica nanoparticles
(increase scratch resistance, abrasion resistance, flexibility)
- anticorrosive acrylate resin

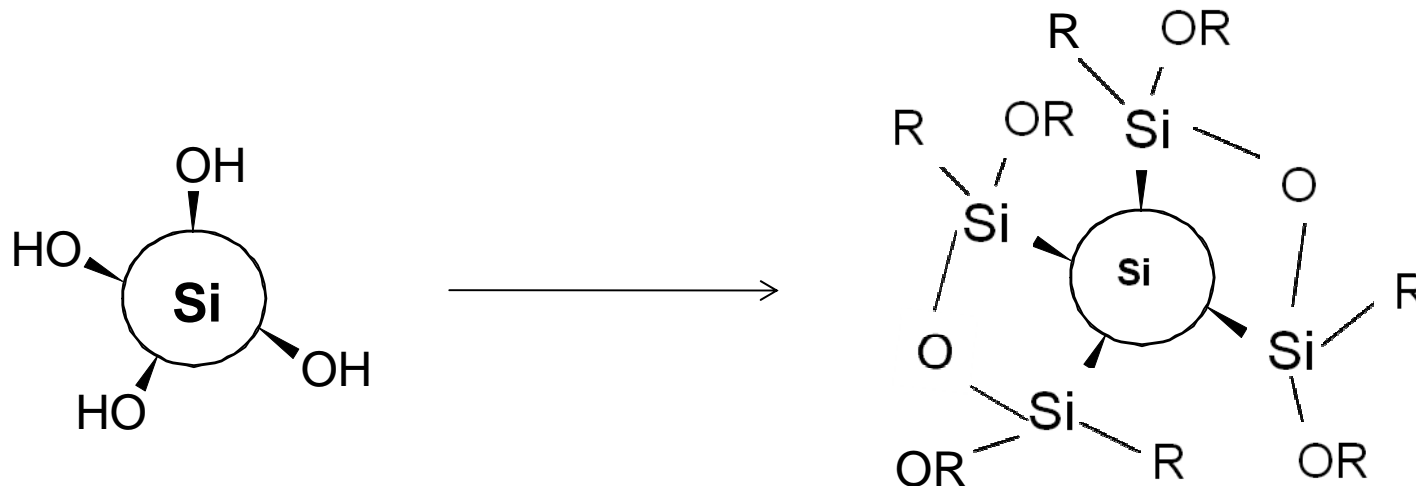
PHOTOPOLYMERIZATION
Development of
photocurable monomer

Inorganic nanoparticles
(very hydrophilic)

Cannot be dispersed

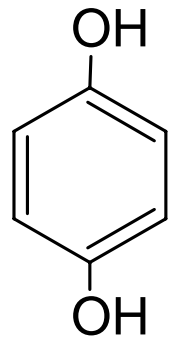
Acrylate
resins
(low polar)

First step: functionalization of nanosilica surface with **alkoxysilanes**



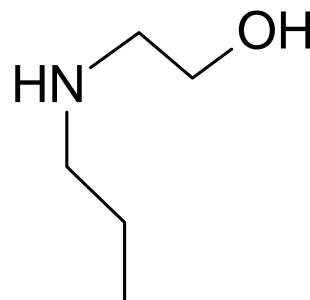
Nanosilica applications for corrosion problems

Second step: Synthesis of anticorrosive di-acrylate (anticorrosive)

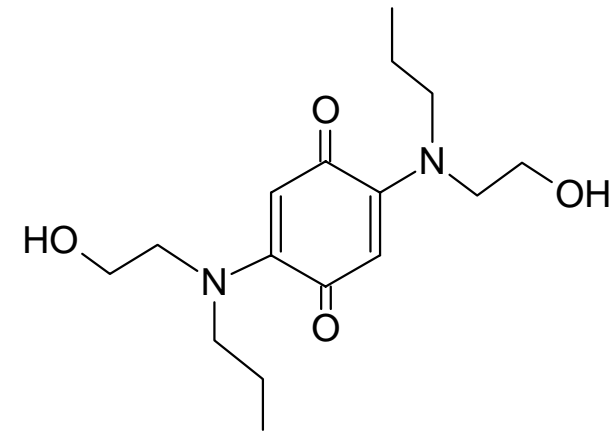
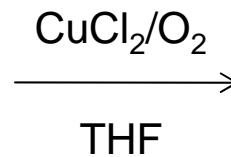


1,4 - hydroquinone

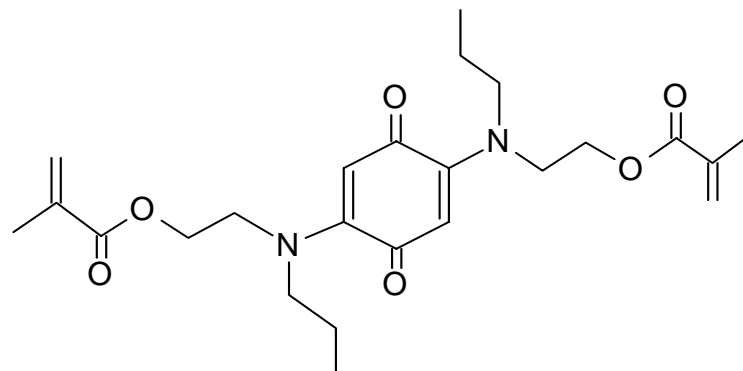
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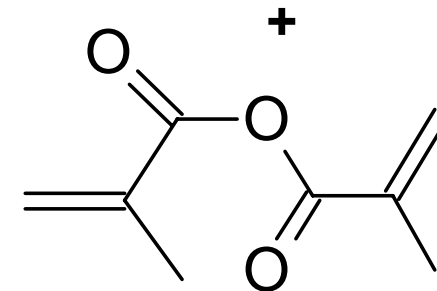
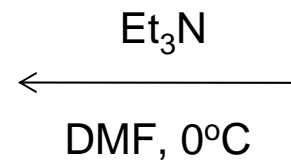
aminopropyl ethanol



1,4 - benzoquinone



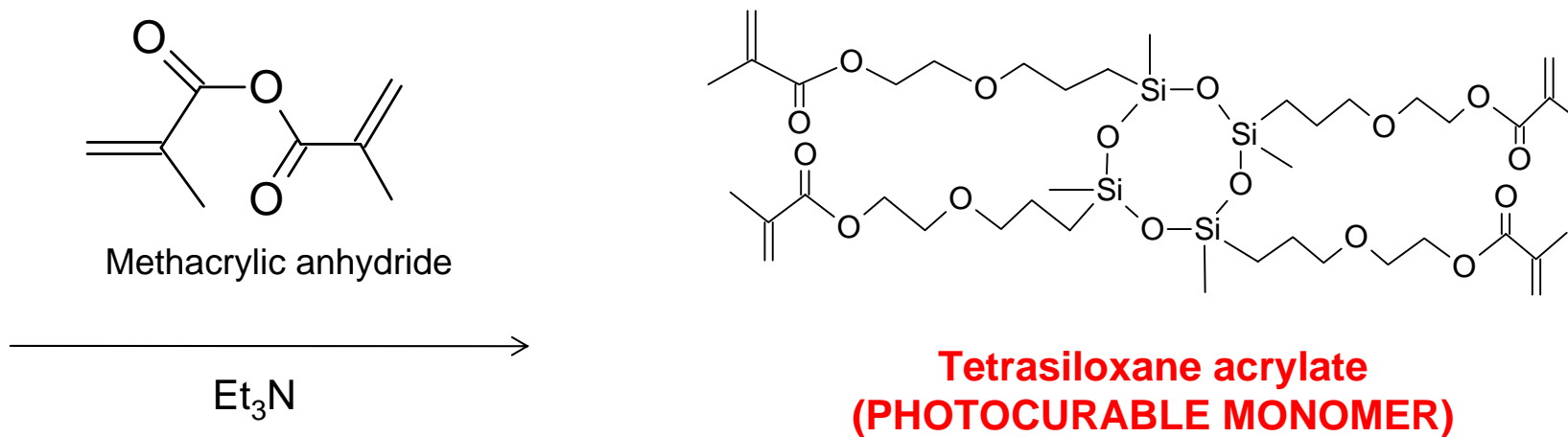
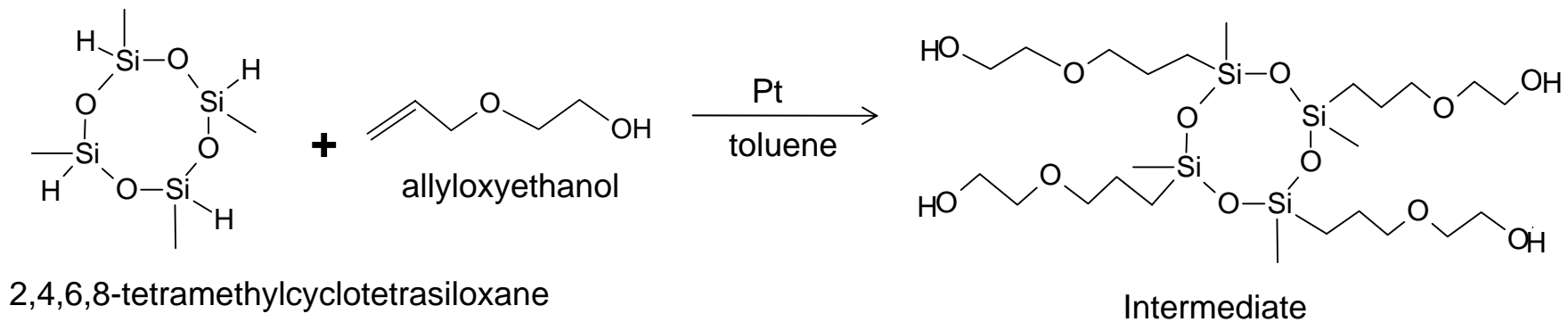
di-acrylate (**anticorrosive specimen**)



methacrylic anhydride

Nanosilica applications for corrosion problems

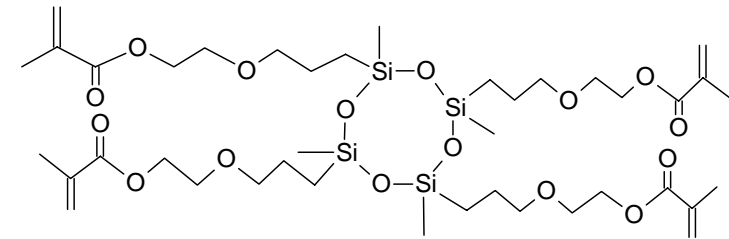
Third step: Syntheses of photocurable monomers



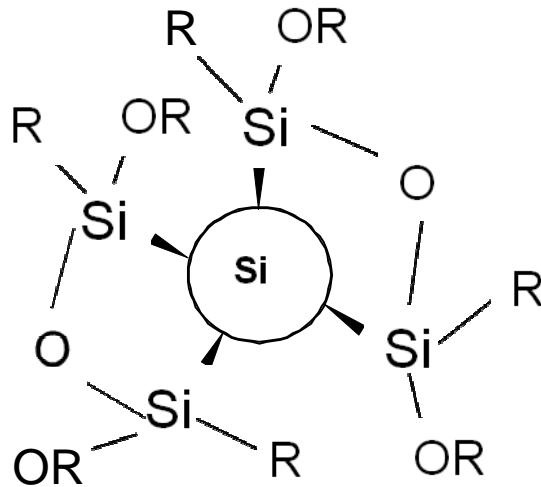
Nanosilica applications for corrosion problems

Third step: Preparation of hybrid coatings

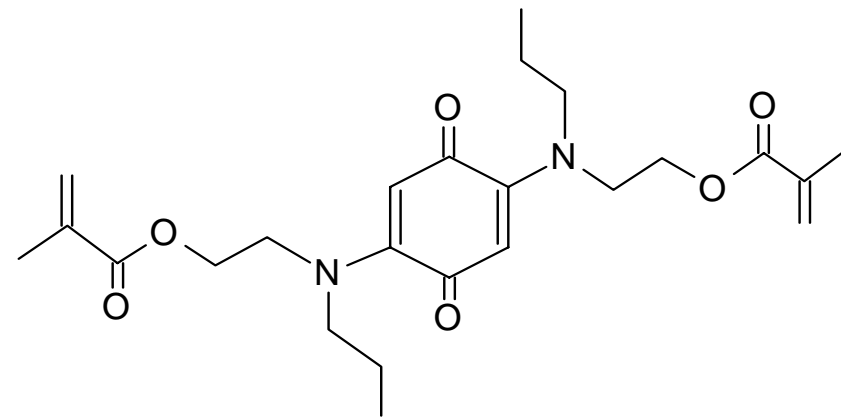
- Functionalized silica nanoparticles
- Anticorrosive di-acrylate



Photocurable monomers



Functionalized silica nanoparticles



Di-acrylate

The coating formulations were **dip-coated** on iron substrates and **photopolymerized** by **UV irradiation** for 5 min (thicknesses from 10 μm – 12 μm).

RESULTS - Composition of the formulations

	Coating 1	Coating 2	Coating 3	Coating 4
Urethane acrylate	100	---	---	---
Monoacrylate	---	100	---	---
Tetrasiloxane acrylate	---	---	100	100
Anticorrosive acrylate	---	---	---	3

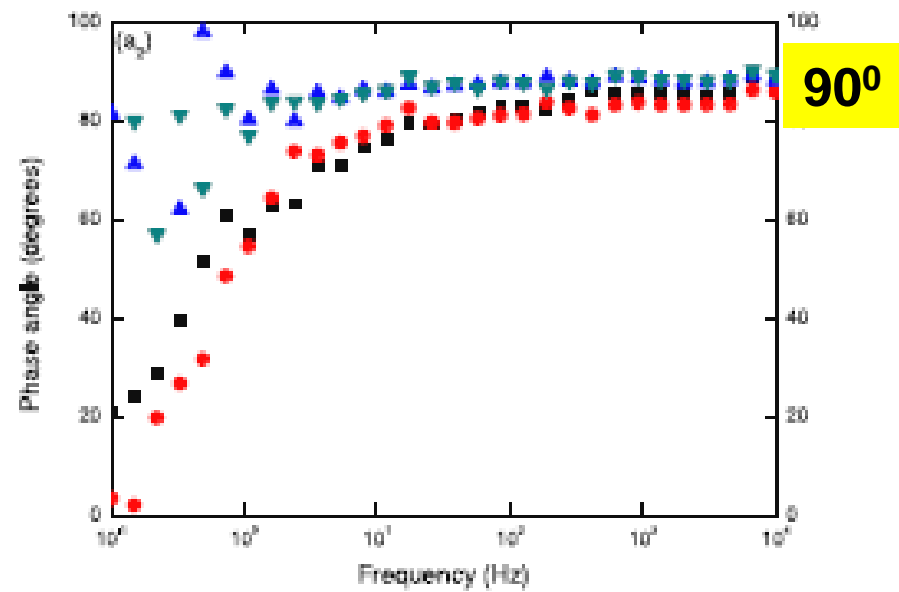
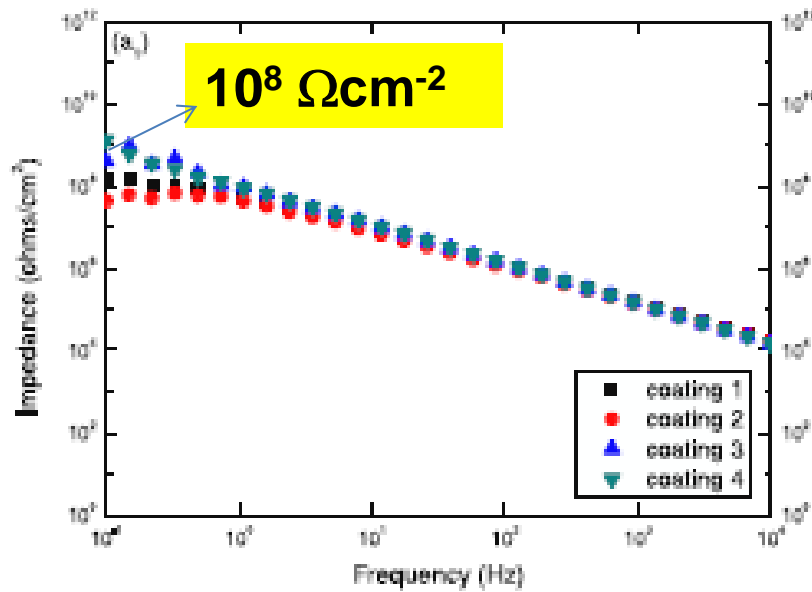
Corrosion studies by Electrochemical Impedance Spectroscopy (EIS)

To evaluate the corrosion protection performance of the prepared coatings

Nanosilica applications for corrosion problems

	Coating 1	Coating 2	Coating 3	Coating 4
Urethane acrylate	100	---	---	---
Monoacrylate	---	100	---	---
Tetrasiloxane acrylate	---	---	100	100
Anticorrosive acrylate	---	---	---	3

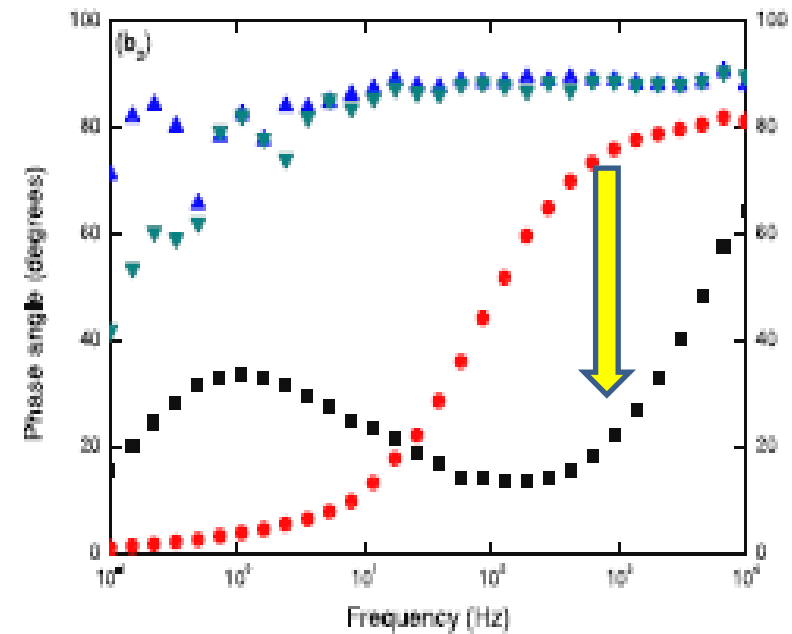
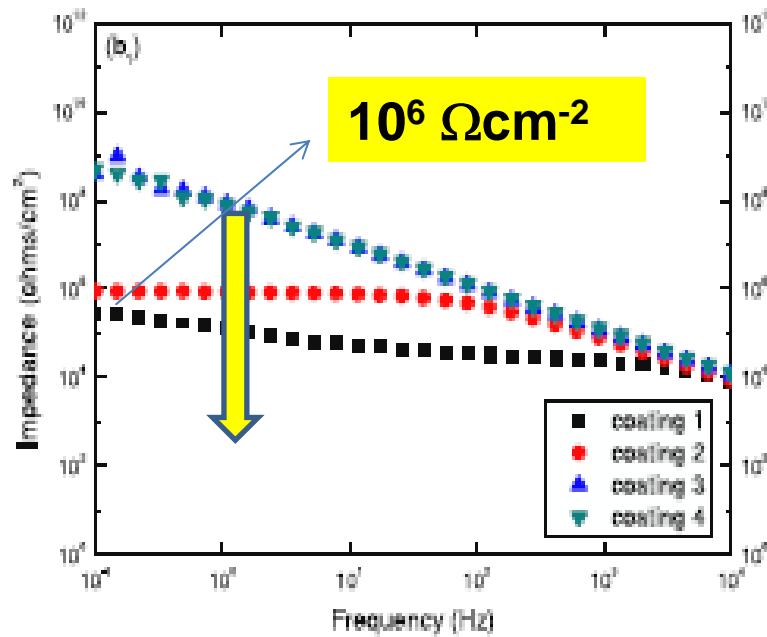
INITIAL



Nanosilica applications for corrosion problems

	Coating 1	Coating 2	Coating 3	Coating 4
Urethane acrylate	100	---	---	---
Monoacrylate	---	100	---	---
Tetrasiloxane acrylate	---	---	100	100
Anticorrosive acrylate	---	---	---	3

AFTER 1 DAY

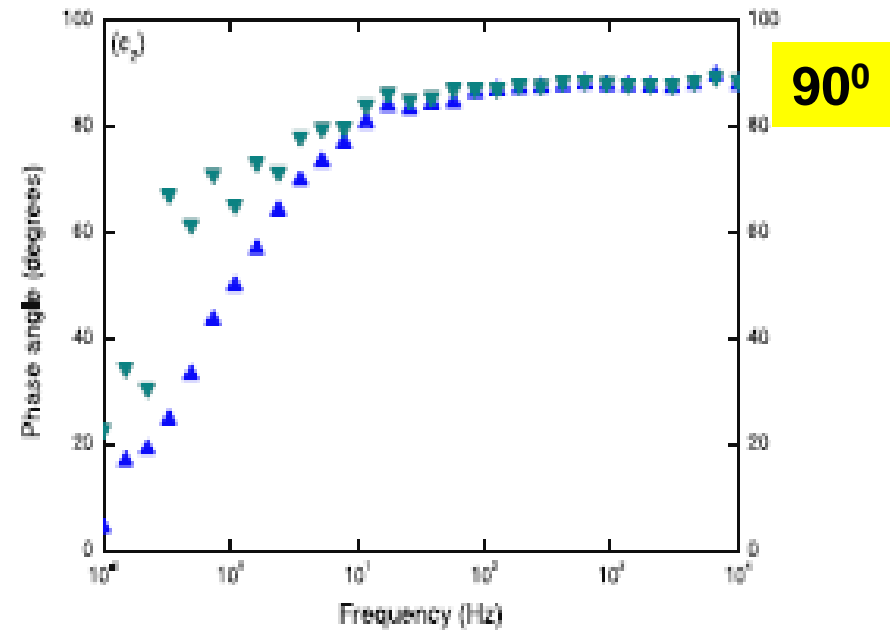
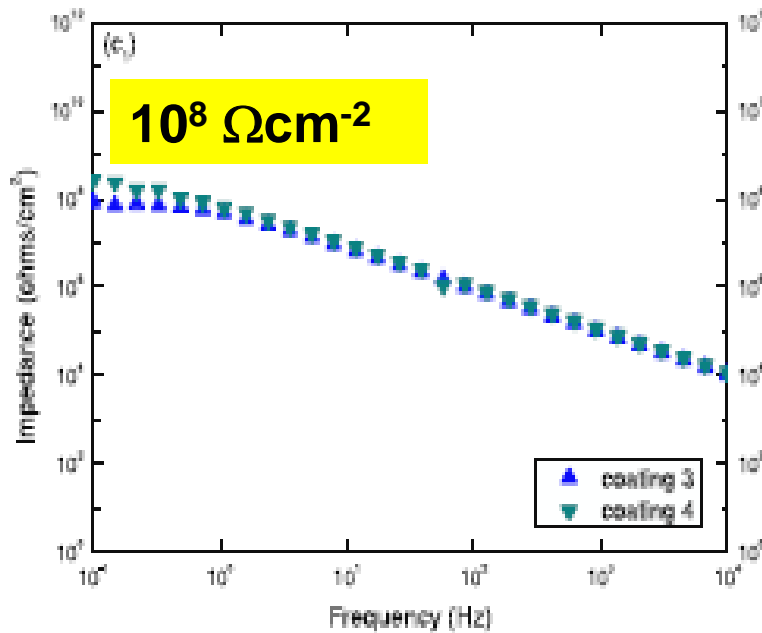


The electrolyte diffused through the coatings 1 and 2

Nanosilica applications for corrosion problems

	1	2	3	4
Urethane acrylate	100	---	---	---
Monoacrylate	---	100	---	---
Tetrasiloxane acrylate	---	---	100	100
Anticorrosive acrylate	---	---	---	3

AFTER 50 DAYS

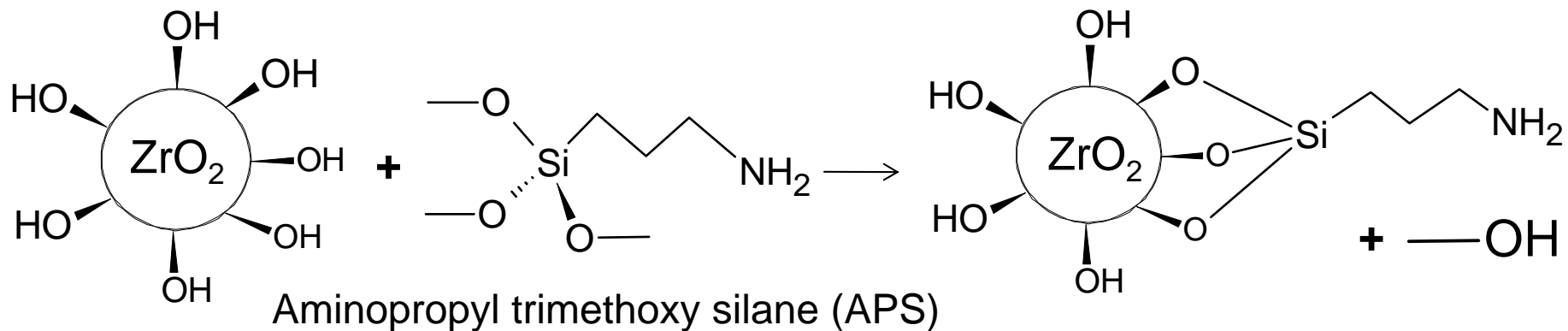


Corrosion performance of EPOXY COATINGS containing ZrO₂ nanoparticles

- Modification of epoxy coatings by adding various levels of ZrO₂ nanoparticles (1, 2 and 3 wt%)
- To promote chemical interactions between nanoparticles and polymeric coatings, the surface of the nanoparticles



Chemical functionalization

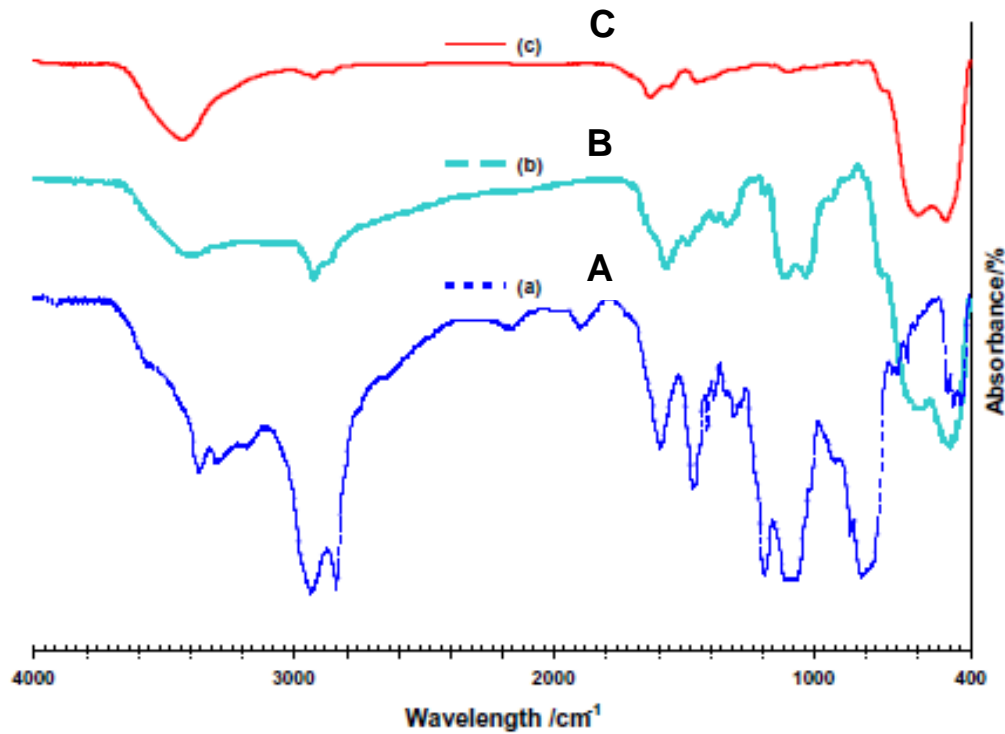


ZrO₂ nanoparticles

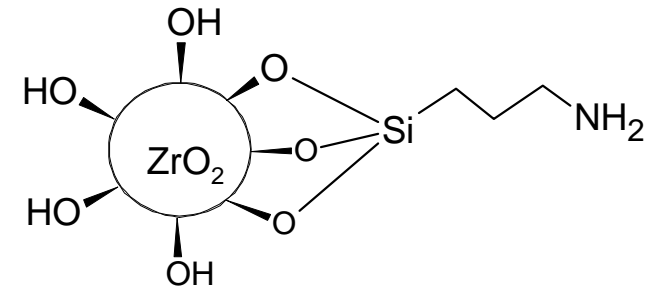
ZrO₂ functionalized nanoparticle

Corrosion performance of EPOXY COATINGS containing ZrO₂ nanoparticles

FTIR VIBRATION SURFACE CHARACTERIZATION

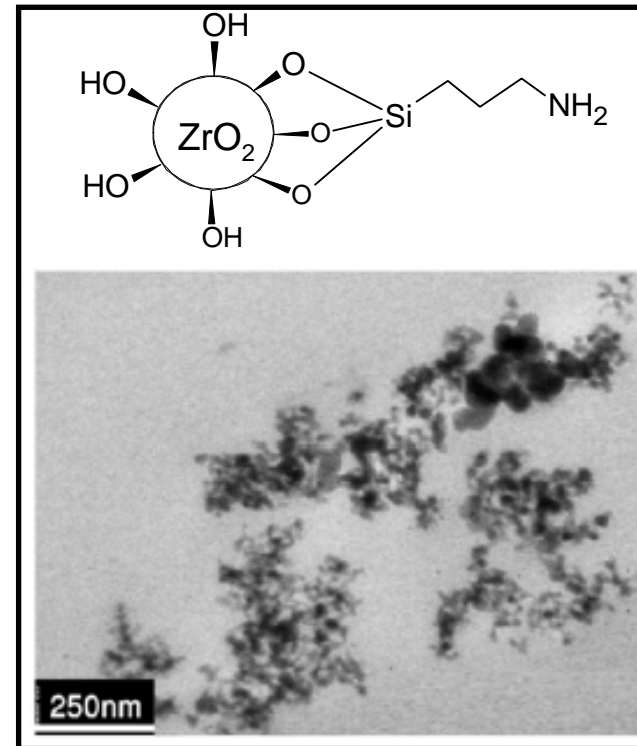
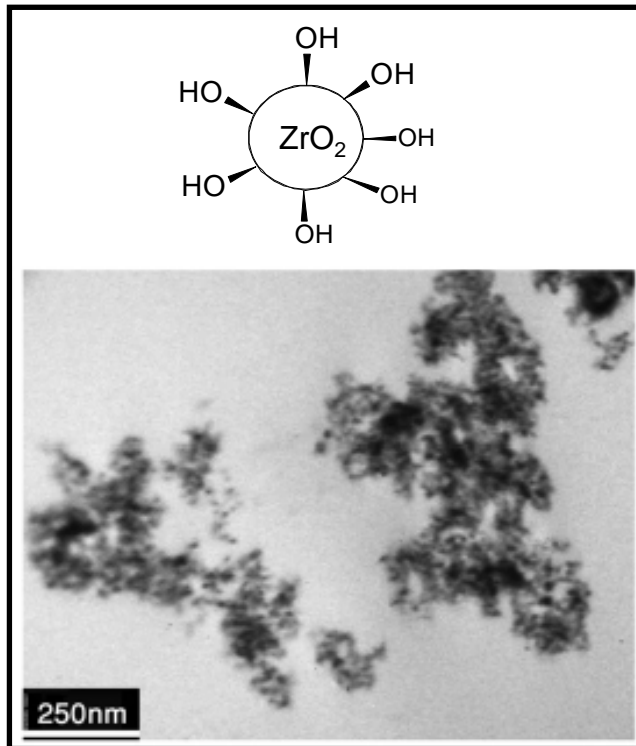


A – aminopropyl trimethoxy silane (APS)
 B – untreated ZrO₂ nanoparticles
 C – APS – treated ZrO₂ nanoparticles



Wavenumber (cm ⁻¹)	Functionality
490	Stretch vibration band of Si - O
510	Stretch vibration band of Zr - O - Zr
964	Stretch vibration band of Zr - O - Si
1000 - 1300	O - Si asymmetric vibration
1570	Si - O bonds
2870	Symmetric Stretch vibration of [-(CH ₂) _n -] and -(CH ₃)
2930	Asymmetric Stretch vibration of [-(CH ₂) _n -] and -(CH ₃)
3430	Vibration band of -OH

TRANSMISSION ELECTRON MICROSCOPY RESULTS



Aggregation size

- Relatively dispersed at the scale of 100 – 170 nm
- Some aggregates particles can be observed (-OH: hydrogen bonding)

Corrosion performance of EPOXY COATINGS containing ZrO_2 nanoparticles

SALT SPRAY TEST RESULTS (2000 hours)

**Without
nanoparticles**



1 wt% ZrO_2



**2 wt% ZrO_2
(corrosion was not
evident even after
2000 h)**



**3 wt% ZrO_2
(corrosion was not
evident even after
2000 h)**



- **NMR** (Nuclear Magnetic Resonance) spectroscopy ^1H and ^{13}C ;
- **FTIR** (Fourier Transform Infrared in the transmission mode at $400 - 4000 \text{ cm}^{-1}$ – degree of modification of the nanoparticles;
- **RAMAN SPECTROSCOPY**
- **TEM** (Transmission Electron Microscopy) images – effect of modification of nanoparticles on their dispersion properties;
- **EIS** (Electrochemical Impedance Spectroscopy) – estimate the corrosion protection performance of the prepared coatings

Conclusions

- Functionalized nanoparticles have been used in anticorrosive coatings
- Development of multi-functional hybrid coating for scratch and corrosion resistance: inorganic (nanoparticle) and organic component (active site)
- Functionalized nanoparticles can be applied in different areas: engineering, medical, biological, etc.
Its necessary optimize the active sites on the nanoparticle surface (hydrophilic, hydrophobic, conductive etc)
- Characterization technique of nanoparticles surface: NMR, FTIR, Raman, TEM;
- Coating characterization: EIS, salt spray

Thank you !!!